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(54) Title: SKIN DEODORIZING AND SANITIZING COMPOSITIONS		
(57) Abstract		
<p>The present invention relates to aqueous compositions comprising an odor controlling agent and select sanitizing agents for deodorizing and sanitizing skin surfaces. Articles of manufacture and methods of deodorizing and sanitizing the skin using disclosed compositions are also disclosed.</p>		

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SKIN DEODORIZING AND SANITIZING COMPOSITIONS

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FIELD OF THE INVENTION

10 The present invention relates to aqueous compositions comprising an odor controlling agent and select sanitizing agents for deodorizing and sanitizing skin surfaces. Articles of manufacture and methods of deodorizing and sanitizing the skin using disclosed compositions are also disclosed.

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CROSS-REFERENCE TO RELATED APPLICATION

This is a continuation-in-part of application U.S. Serial Number 09/197,933 filed November 23, 1998.

BACKGROUND OF THE INVENTION

20 Today's consumers are well acquainted with the notion of germs and germ transmission. Daily, people come into contact with germs at eating establishments, the gym, while changing diapers or using portable toilet facilities (e.g., portapotties). Once in contact with human hands, these germs (i.e., micro-organisms such as bacteria, fungus and/or viruses) are quickly passed from individual to individual and, thus, contribute to
25 the spread of contagious and/or infectious diseases. One of the best and easiest ways of preventing such germ and/or disease transmission is by routinely and conscientiously wash one's hands. Recognizing the inconvenience or impossibility of such hand washing under certain traveling conditions and/or time constraints, a number of manufactures have introduced hand sanitizing products which sanitize skin surfaces without the need for
30 water and/or towels.

Although current hand sanitizing products kill the germs associated with such routine activities as gasing up automobiles, changing diapers or handling exercise equipment, they can fail to eliminate their attendant malodors (e.g., gasoline odors). Moreover, malodor can arise from activities not normally associated with germ transmission (e.g., odors from food preparation such as onion, garlic etc.). Thus, the need exists for developing products which not only kill germs associated with daily activities but which also eliminate attendant malodor. The present inventors have found that aqueous, skin sanitizing compositions comprising select sanitizing agents and an odor controlling agent provide excellent antimicrobial activity as well as improved odor control.

Therefore, an important aspect of the present invention is to provide improved skin sanitizing compositions.

Another aspect of the present invention is to provide skin sanitizing compositions comprising an odor controlling component and select sanitizing agents.

These and other aspects will become readily apparent from the detailed description which follows.

SUMMARY OF THE INVENTION

The compositions of the present invention relate to stable, preferably translucent, more preferably clear, skin sanitizing and deodorizing compositions, comprising:

- a.) an effective amount to provide odor control benefit of an odor controlling agent, preferably selected from the group consisting of cyclodextrin, water soluble metallic salt, zeolites, soluble carbonate and/or bicarbonate salts, water soluble ionic polymers, silica gel, silica molecular sieves, activated alumina, kieselguhr, fullers earth, montmorillonite, smectite, attapulgite, bentonite, palygorskite, kaolinite, illite, halloysite, hectorite, beidellite, nontronite, saponite, hormite, vermiculite, sepiolite, chlorophyll, soda lime, calcium oxide, chitin, potassium permanganate, activated charcoal or activated carbon, and mixtures thereof;

- b.) an effective amount to provide sanitizing benefit of a select sanitizing agent preferably selected from the group consisting of an alcohol antiseptic an antimicrobial, and mixtures thereof;
- c.) optionally, from 0 to about 10% of thickener;
- 5 d.) optionally, from 0 to about 10% of emollient;
- f.) optionally, from 0 to about 1% of perfume; and
- g.) water.

In one aspect of the present invention, gel compositions are preferred. The present invention also relates to methods of using the personal cleansing compositions. The present invention further relates to an article of manufacture comprising the skin
10 sanitizing and deodorizing composition incorporated into a preferably clear dispensing container.

One preferred skin sanitizing and deodorizing composition of the present invention comprises:

- 15 a.) an effective amount of an odor controlling agent to provide odor control benefit;
- b.) from about 40% to about 99% of an alcohol antiseptic;
- c.) optionally, from 0 to about 10% of a water-soluble metallic salt;
- d.) optionally, from 0 to about 10% of a thickener;
- 20 e.) optionally, from 0 to about 10% of an emollient;
- f.) optionally, from 0 to about 1% of perfume; and
- g.) water.

Another preferred skin sanitizing and deodorizing gel composition of the present invention comprises:

- 25 a.) an effective amount of odor controlling agent to provide odor control benefit;
- b.) an effective amount of sanitizing agent comprising antimicrobial agent to kill or reduce the growth of microorganisms;
- c.) from 0.01% to about 10% of thickener;
- 30 d.) optionally, from 0 to about 10% of emollient;

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- e.) optionally, from 0 to about 1% of perfume; and
- f.) water.

The present invention also relates to stable, preferably translucent, more preferably clear, skin deodorizing gel compositions, comprising:

- 5 a.) an effective amount of odor controlling agent to provide odor control benefit;
- b.) from 0.01% to about 10% of thickener;
- c.) optionally, from 0 to about 1% of perfume;
- d.) optionally, from 0 to about 10% of emollient;
- 10 e.) optionally, from 0 to about 0.2% of antimicrobial preservative; and
- f.) water.

DETAILED DESCRIPTION OF THE INVENTION

The skin sanitizing and deodorizing compositions of the present invention can comprise, consist of, or consist essentially of the essential elements and limitations of the invention described herein, as well any of the additional or optional ingredients, components, or limitations described herein.

All percentages, parts and ratios are based upon the total weight of the personal cleansing compositions of the present invention, unless otherwise specified. All such weights as they pertain to listed ingredients are based on the active level and, therefore, do not include carriers or by-products that may be included in commercially available materials, unless otherwise specified.

By the term "alcohol antiseptic" as used herein, means an alcohol (or combination of alcohols) which is effective, at the concentration employed, to kill or reduce the growth of microorganisms, for example, bacteria, with which it comes in contact.

By the term "instant" as used herein means the compositions of the present invention disinfect the skin area within about 5 minutes, preferably within about 1 minute, more preferably within about 30 seconds, and even more preferably within about 20 seconds, without the need for soap and water.

The term "safe and effective amount" as used herein means an amount of a compound or composition sufficient to significantly induce a positive benefit, preferably an odor controlling and antimicrobial benefit, including independently the benefits

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disclosed herein, but low enough to avoid serious side effects, i.e., to provide a reasonable benefit to risk ratio, within the scope of sound judgment of the skilled artisan.

Preferably, the sanitizing and deodorizing composition of the present invention is clear. The term "clear" as defined herein means transparent or translucent, preferably
5 transparent as in "water clear," when observed through a layer having a thickness of less than about 10 cm.

The skin sanitizing compositions of the present invention, including the essential and optional components thereof, are described in detail hereinafter.

Essential Components

10 Odor Controlling Agent

An essential ingredient of the present invention is the odor controlling agent. The phrase "odor controlling agent," as used herein, comprises material or materials which, individually or when formulated into the compositions of the present invention, serve to bind or entrap malodor molecules onto or into their molecular structures, or chemically
15 react with malodor molecules such that the malodor molecule goes undetected by most (if not all) olfactory senses. Examples of suitable odor controlling agents include, but are not limited to, cyclodextrin, water soluble metallic salt, zeolites, soluble carbonate and/or bicarbonate salts, water soluble ionic polymers, silica gel, silica molecular sieves, activated alumina, kieselguhr, fullers earth, montmorillonite, smectite, attapulgate,
20 bentonite, palygorskite, kaolinite, illite, halloysite, hectorite, beidellite, nontronite, saponite, hormite, vermiculite, sepiolite, chlorophyll, soda lime, calcium oxide, chitin, potassium permanganate, activated charcoal or activated carbon, and mixtures thereof, preferably cyclodextrin, water soluble metallic salt, soluble carbonate and/or bicarbonate salts, water soluble ionic polymers, zeolites and mixtures thereof, more preferably
25 cyclodextrin, water soluble metallic salt, and mixtures thereof.

Also preferred for use herein are hydrolysates of keratin material and phosphoric diester compounds as described in U.S. Patents 4,591,497 and 5,556,614, respectively; both patents are herein incorporated by reference in their entirety.

Deodorizing compositions such as that described in U.S. Patents 4,818,524 and
30 4,946,672 are also preferred for use in the present compositions; both patents are herein incorporated by reference in their entirety.

Cyclodextrins.

Preferred odor control agents include cyclodextrin. As used herein, the term "cyclodextrin" includes any of the known cyclodextrins such as unsubstituted cyclodextrins containing from six to twelve glucose units, especially, alpha-cyclodextrin,
5 beta-cyclodextrin, gamma-cyclodextrin and/or their derivatives and/or mixtures thereof.

The term "uncomplexed cyclodextrin" as used herein means that the cavities within the cyclodextrin in the solution of the present invention should remain essentially unfilled while in solution, in order to allow the cyclodextrin to absorb various odor molecules when the solution is applied to a surface. The term "water-soluble,
10 uncomplexed cyclodextrin" as used herein means uncomplexed cyclodextrin having a minimum solubility limit of 1% (1 gram in 100 grams of water).

Non-derivatised beta-cyclodextrin can be present at a level up to its solubility limit of about 1.85% at room temperature. When beta-cyclodextrin is applied to a wipe substrate, levels higher than its solubility limit can be used.

15 Highly water-soluble cyclodextrins are also preferred to be used in the present invention, such as, alpha-cyclodextrin and/or derivatives thereof, gamma-cyclodextrin and/or derivatives thereof, derivatised beta-cyclodextrins, and/or mixtures thereof. Highly water-soluble cyclodextrins are those having water solubility of at least about 10 g in 100 ml of water at room temperature, preferably at least about 20 g in 100 ml of water, more
20 preferably at least about 25 g in 100 ml of water at room temperature. The derivatives of cyclodextrin consist mainly of molecules wherein some of the OH groups are converted to OR groups. Cyclodextrin derivatives include, e.g., those with short chain alkyl groups such as methylated cyclodextrins, and ethylated cyclodextrins, wherein R is a methyl or an ethyl group; those with hydroxyalkyl groups, such as hydroxypropyl cyclodextrins and/or
25 hydroxyethyl cyclodextrins, wherein R is a $^{-}\text{CH}_2\text{-CH(OH)-CH}_3$ or a $^{-}\text{CH}_2\text{CH}_2\text{-OH}$ group; those with (hydroxyalkyl)alkylenyl bridging groups such as cyclodextrin glycerol ethers wherein (2-hydroxyethyl)ethylenyl, $^{-}\text{CH}_2\text{CH(CH}_2\text{OH)-}$, groups bridge between the 2' and 3' hydroxyl oxygens on the glucosyl units; branched cyclodextrins such as maltose-bonded cyclodextrins; cationic cyclodextrins such as those containing 2-hydroxy-
30 3-(dimethylamino) propyl ether, wherein R is $\text{CH}_2\text{-CH(OH)-CH}_2\text{-N(CH}_3\text{)}_2$ which is cationic at low pH; quaternary ammonium, e.g., 2-hydroxy-3-(trimethylammonio)propyl

ether chloride groups, wherein R is $\text{CH}_2\text{-CH(OH)-CH}_2\text{-N}^+(\text{CH}_3)_3\text{Cl}^-$; anionic cyclodextrins such as carboxymethyl cyclodextrins, cyclodextrin sulfobutylethers, cyclodextrin sulfates, and cyclodextrin succinylates; amphoteric cyclodextrins such as carboxymethyl/quaternary ammonium cyclodextrins; cyclodextrins wherein at least one
5 glucopyranose unit has a 3-6-anhydro-cyclomalto structure, e.g., the mono-3-6-anhydrocyclodextrins, as disclosed in "Optimal Performances with Minimal Chemical Modification of Cyclodextrins", F. Diedaini-Pilard and B. Perly, The 7th International Cyclodextrin Symposium Abstracts, April 1994, p. 49, herein incorporated by reference; and mixtures thereof. Other cyclodextrin derivatives are disclosed in U.S. Pat. Nos:
10 3,426,011, Parmerter et al., issued Feb. 4, 1969; 3,453,257; 3,453,258; 3,453,259; and 3,453,260, all in the names of Parmerter et al., and all issued July 1, 1969; 3,459,731, Gramera et al., issued Aug. 5, 1969; 3,553,191, Parmerter et al., issued Jan. 5, 1971; 3,565,887, Parmerter et al., issued Feb. 23, 1971; 4,535,152, Szejtli et al., issued Aug. 13, 1985; 4,616,008, Hirai et al., issued Oct. 7, 1986; 4,678,598, Ogino et al., issued Jul. 7,
15 1987; 4,638,058, Brandt et al., issued Jan. 20, 1987; and 4,746,734, Tsuchiyama et al., issued May 24, 1988; 5,534,165, Pilosof et al., issued July 9, 1996, all of said patents being incorporated herein by reference.

More preferred are alpha-cyclodextrin, beta-cyclodextrin, hydroxypropyl alpha-cyclodextrin, hydroxypropyl beta-cyclodextrin, methylated-alpha-cyclodextrin,
20 methylated-beta-cyclodextrin, cyclodextrin glycerol ether, and mixtures thereof.

It is also preferable to use a mixture of cyclodextrins. Such mixtures absorb body malodors more broadly by complexing with a wider range of odoriferous molecules having a wider range of molecular sizes. The levels of cyclodextrin are from about 0.1% to about 5%, preferably from about 0.2% to about 4%, more preferably from about 0.3%
25 to about 3%, most preferably from about 0.4% to about 2%, by weight of the composition.

Concentrated compositions can also be used. When a concentrated product is used, i.e., when the level of cyclodextrin used is from about 3% to about 5%, it is preferable to dilute the composition before applying to the skin in order to avoid tacky skin feel and/or an undesirable amount of residue. Preferably the cyclodextrin is diluted
30 with about 50% to about 2000%, more preferably with about 60% to about 1000%, most preferably with about 75% to about 500%, by weight of the composition of water.

The complexation between cyclodextrin and odorous molecules occurs rapidly in the presence of water when the solubilized cyclodextrins are first applied to the skin. Thus, the availability of solubilized uncomplexed cyclodextrin is essential for an effective and efficient odor control performance.

5 It is also preferable to use a mixture of cyclodextrins. Such mixtures can complex with a wider range of odoriferous molecules having a wider range of molecular sizes. Preferably at least a portion of the cyclodextrins is alpha-cyclodextrin and its derivatives thereof, gamma-cyclodextrin and its derivatives thereof, and/or beta-cyclodextrin and its derivatives thereof, and mixtures thereof.

10 Cyclodextrins particularly preferred for use herein are alpha-cyclodextrin, beta-cyclodextrin, hydroxypropyl alpha-cyclodextrin, hydroxypropyl beta-cyclodextrin, methylated alpha-cyclodextrin, methylated beta-cyclodextrin, and mixtures thereof. More preferred for use herein are alpha-cyclodextrin, beta-cyclodextrin, hydroxypropyl beta-cyclodextrin, methylated beta-cyclodextrin, and mixtures thereof.

15 For reducing malodor impression on skin, the composition is preferably used as a hand gel or spray. Preferably, the composition is not discernible when dry. Typical levels of the odor controlling agent are from about 0.1% to about 10%, preferably from about 0.2% to about 4%, more preferably from about 0.3% to about 3%, most preferably from about 0.4% to about 2%, by weight of the composition.

Water soluble metallic salts.

Water soluble metallic salts are also preferred as odor control agent in the composition of the present invention. A water-soluble metallic salt can be present in the deodorizing composition of the present invention to absorb amine and sulfur-containing compounds. Furthermore, they usually do not contribute an odor of their own. Preferably the water-soluble metallic salts are selected from the group consisting of copper salts, zinc salts, and mixtures thereof.

The preferred zinc salts have been used most often for their ability to ameliorate malodor, e.g., in mouth wash products, as disclosed in U.S. Pat. Nos. 4,325,939, issued Apr. 20, 1982 and 4,469,674, issued Sept. 4, 1983, to N. B. Shah, et al., incorporated herein by reference. U.S. Pat. No. 3,172,817, issued to Leupold, et al., discloses deodorizing compositions containing slightly water-soluble salts of an acyl-acetone with a polyvalent metal, including copper and zinc salts. Said patents are incorporated herein by reference.

Examples of preferred water-soluble zinc salts are zinc chloride, zinc gluconate, zinc lactate, zinc maleate, zinc salicylate, zinc sulfate, etc. Highly-ionized and soluble zinc salts such as zinc chloride, provide the best source of zinc ions. Examples of preferred copper salts are copper chloride and copper gluconate. Preferred metallic salts are zinc chloride and copper chloride, more preferably zinc chloride.

Metallic salts are added to the composition of the present invention typically at a level of from about 0.01% to about 10%, preferably from about 0.2% to about 7%, more preferably from about 0.3% to about 5%, by weight of the composition. When zinc salts are used as the metallic salt, and a clear composition is desired, it is preferable that the pH of the solution is adjusted to less than about 7, more preferably less than about 6, most preferably, less than about 5, in order to keep the solution clear.

Soluble Carbonate and/or Bicarbonate Salts.

Water-soluble alkali metal carbonate and/or bicarbonate salts, such as sodium bicarbonate, potassium bicarbonate, potassium carbonate, cesium carbonate, sodium carbonate, and mixtures thereof can be added to the composition of the present invention in order to help to control certain acid-type odors. Preferred salts are sodium carbonate monohydrate, potassium carbonate, sodium bicarbonate, potassium bicarbonate, and

mixtures thereof. When these salts are added to the composition of the present invention, they are typically present at a level of from about 0.1% to about 5%, preferably from about 0.2% to about 3%, more preferably from about 0.3% to about 2%, by weight of the composition. When these salts are added to the composition of the present invention it is
5 preferably that incompatible metal salts not be present in the invention. Preferably, when these salts are used the liquid composition should be essentially free of zinc and other incompatible metal ions, e.g., Ca, Fe, Ba, etc. which form water-insoluble salts.

Water-Soluble Ionic Polymers.

Water-soluble anionic polymers, e.g., polyacrylic acids and their water-soluble
10 salts are useful in the present invention to control certain amine-type odors. Preferred polyacrylic acids and their alkali metal salts have an average molecular weight of less than about 20,000, preferably less than 10,000, more preferably from about 500 to about 5,000. Polymers containing sulfonic acid groups, phosphoric acid groups, phosphonic acid groups, and their water-soluble salts, and mixtures thereof, and mixtures with carboxylic
15 acid and carboxylate groups, are also suitable.

Water-soluble polymers containing both cationic and anionic functionalities are also suitable. Examples of these polymers are given in U.S. Pat. 4,909,986, issued March 20, 1990 to N. Kobayashi and A. Kawazoe, incorporated herein by reference. Another
20 example of water-soluble polymers containing both cationic and anionic functionalities is a copolymer of dimethyldiallyl ammonium chloride and acrylic acid, commercially available under the trade name Merquat 280® from Calgon.

When a water-soluble polymer is used it is typically present at a level of from about 0.001% to about 3%, preferably from about 0.005% to about 2%, more preferably from about 0.01% to about 1%, and even more preferably from about 0.05% to about
25 0.5%, by weight of the usage composition.

Zeolites.

A preferred class of zeolites is characterized as "intermediate" silicate/ aluminate zeolites. The intermediate zeolites are characterized by $\text{SiO}_2/\text{AlO}_2$ molar ratios of less than about 10. Preferably the molar ratio of $\text{SiO}_2/\text{AlO}_2$ ranges from about 2 to about 10.

5 The intermediate zeolites have an advantage over the "high" zeolites. The intermediate zeolites have a higher affinity for amine-type odors, they are more weight efficient for odor absorption because they have a larger surface area, and they are more moisture tolerant and retain more of their odor absorbing capacity in water than the high zeolites. A wide variety of intermediate zeolites suitable for use herein are commercially available

10 as Valfor® CP301-68, Valfor® 300-63, Valfor® CP300-35, and Valfor® CP300-56, available from PQ Corporation, and the CBV100® series of zeolites from Conteka.

Zeolite materials marketed under the trade name Abscents® and Smellrite®, available from The Union Carbide Corporation and UOP are also preferred. These materials are typically available as a white powder in the 3-5 micron particle size range.

15 Such materials are preferred over the intermediate zeolites for control of sulfur-containing odors, e.g., thiols, mercaptans.

Activated Carbon. The carbon material suitable for use in the present invention is the material well known in commercial practice as an absorbent for organic molecules and/or for air purification purposes. Often, such carbon material is referred to as

20 "activated" carbon or "activated" charcoal. Such carbon is available from commercial sources under such trade names as; Calgon-Type CPG®; Type PCB®; Type SGL®; Type CAL®; and Type OL®.

Mixtures of the above described odor controlling agents can also be used. Odor controlling agents having noticeable color such as activated carbon are not preferred for

25 skin treatment, but can be used for deodorizing and/or sanitizing benefit on other surfaces where appearance is not important.

Sanitizing Agent

Sanitizing agents useful in the compositions of the present invention can effectively eliminate or reduce the growth of harmful microorganisms that exist on the

30 treated surface. When an odor control agent is present, it is preferred that the sanitizing agent is compatible with the odor control agent, i.e., the sanitizing agent does not

substantially bind, tie up, complex, interact and/or react with said odor control agent in a way that effectively reduces and/or eliminates the activity of either or both agents. When cyclodextrin is present, it is preferred that the sanitizing agent is cyclodextrin-compatible, i.e., it does not substantially complex with the cyclodextrin. Preferred sanitizing actives
5 are selected from alcohol antiseptic, antimicrobial active, and mixtures thereof.

Alcohol Antiseptic. The compositions of the present invention can contain from about 40% to about 99%, more preferably from about 45% to about 90%, most preferably from about 50% to about 75%, and even more preferably from about 55% to about 70% of an alcohol antiseptic or mixtures thereof. Examples of suitable alcohol antiseptics
10 include, but are not limited to, ethanol, n-propanol and isopropanol or mixtures thereof. Particularly preferred alcohol antiseptic for use herein is ethanol.

Antimicrobial Agent

Antimicrobial active is useful in providing sanitizing benefit herein. The antimicrobial active preferably should be compatible with the odor controlling agent.
15 When cyclodextrin is present, the antimicrobial active is preferably cyclodextrin-compatible, i.e., not substantially forming complexes with the cyclodextrin in the composition. The free, uncomplexed antimicrobial, e.g., antibacterial, active provides an optimum antibacterial performance.

a.) Fast acting Antimicrobial Agent

20 Fast acting antimicrobials are preferred for use in the present invention. The term "fast acting antimicrobial" as used herein, means the antimicrobial or antimicrobial combination is effective, at the concentration employed, to kill or inactivate microorganisms, for example, bacteria, viruses, or fungi, within about 5 minutes, preferably within about 1 minute, more preferably within about 30 seconds, and even
25 more preferably within about 20 seconds. Examples of suitable fast acting antimicrobial agents include, but are not limited to, quaternary compounds such as benzalkonium chloride and benzethonium chloride, acetic acid solutions, glutaral, halazone, chlorophene, zinc pyrithione, thymol, thimerosal, hexachlorophene, mefenide, nonoxynol-9, octoxynol-9, salicylic acid, selenium sulfide, silver nitrate, silver sulfadiazine, zinc
30 sulfate, hydrogen peroxide, cetylpyridinium chloride, formaldehyde, gentian violet, hexylresocinol, biguanide compounds, such as chlorhexidine salts; phenol compound

such as cresol; iodine compounds such as povidone-iodine; and pigment compounds such as acrinol, salts thereof and mixtures thereof.

Particularly preferred fast acting antimicrobial agents are biguanides and quaternary compounds. Biguanides can function as disinfectants/sanitizers as well as
5 finish product preservatives, and are useful in the compositions of the present invention, including 1,1'-hexamethylene bis(5-(p-chlorophenyl)biguanide), commonly known as chlorhexidine, and its salts, e.g., with hydrochloric, acetic and gluconic acids. The digluconate salt is highly water-soluble, about 70% in water, and the diacetate salt has a solubility of about 1.8% in water. When chlorhexidine is used as a sanitizer in the present
10 invention it is typically present at a level of from about 0.001% to about 0.4%, preferably from about 0.002% to about 0.3%, and more preferably from about 0.05% to about 0.2%, by weight of the composition. In some cases, a level of from about 1% to about 2% may be needed for virucidal activity. Other useful biguanide compounds include Cosmoci® CQ®, Vantocil® IB, including poly (hexamethylene biguanide) hydrochloride. Other
15 useful cationic antimicrobial agents include the bis-biguanide alkanes. Usable water soluble salts of the above are chlorides, bromides, sulfates, alkyl sulfonates such as methyl sulfonate and ethyl sulfonate, phenylsulfonates such as p-methylphenyl sulfonates, nitrates, acetates, gluconates, and the like.

A wide range of quaternary compounds can also be used as fast acting
20 antimicrobial actives in compositions of the present invention. Non-limiting examples of useful quaternary compounds include: (1) benzalkonium chlorides and/or substituted benzalkonium chlorides such as commercially available Barquat® (available from Lonza), Maquat® (available from Mason), Variquat® (available from Witco/Sherex), and Hyamine® (available from Lonza); (2) di(C₆-C₁₄)alkyl di short chain (C₁₋₄ alkyl and/or
25 hydroxyalkyl) quaternary such as Bardac® products of Lonza, (3) N-(3-chloroallyl) hexaminium chlorides such as Dowicide® and Dowicil® available from Dow; (4) benzethonium chloride such as Hyamine® 1622 from Rohm & Haas; (5) methylbenzethonium chloride represented by Hyamine® 10X supplied by Rohm & Haas, (6) cetylpyridinium chloride such as Cepacol chloride available from of Merrell Labs.
30 Examples of the preferred dialkyl quaternary compounds are di(C₈-C₁₂)dialkyl dimethyl ammonium chloride, such as didecyldimethylammonium chloride (Bardac 22), and

dioctyldimethylammonium chloride (Bardac 2050). Typical concentrations for biocidal effectiveness of these quaternary compounds range from about 0.001% to about 0.8%, preferably from about 0.005% to about 0.3%, more preferably from about 0.01% to about 0.2%, and even more preferably from about 0.03% to about 0.1%, by weight of the composition.

Such fast acting antimicrobials are well known and more fully described in U.S. Patent 4,163,800; U.S. Patent 3,152,181; U.S. Patent 5,780,064; and Remington's pharmaceutical Sciences, 17th ed. (Alfonso R. Gennaro ed., 1985) pp. 1158-1169, all of which are herein incorporated by reference in their entirety.

10 b.) Cyclodextrin Compatible Antimicrobial Active.

When cyclodextrin is present, preferred antimicrobial actives are those that are water-soluble and are effective at low levels. Water-soluble antimicrobial actives useful in the present invention are those that have a solubility in water of at least about 0.3 g per 100 ml of water, i.e., greater than about 0.3% at room temperature, preferably greater than about 0.5% at room temperature. Antimicrobial actives with a water-solubility of less than about 0.3% and a molecular structure that readily fits into the structural cavity of the odor controlling agent, have a greater tendency to form inclusion complexes with the odor controlling agent, thus rendering the antimicrobial active and odor controlling agent less effective. Therefore, in the presence of cyclodextrin, many well known antimicrobial actives such as short chain alkyl esters of p-hydroxybenzoic acid, commonly known as parabens; N-(4-chlorophenyl)-N'-(3,4-dichlorophenyl) urea, also known as 3,4,4'-trichlorocarbanilide or triclocarban; 2,4,4'-trichloro-2'-hydroxy diphenyl ether, commonly known as triclosan are not preferred, because they are relatively ineffective when used in conjunction with cyclodextrin. However, these antimicrobial actives with poor water solubility can be very effective in conjunction with some other odor control agents, and are preferred in such cases.

Improved sanitization can be provided by the compositions of the present invention additionally containing antimicrobial materials, e.g., antibacterial halogenated compounds and aromatic alcohols, and mixtures thereof. Typical concentrations for biocidal effectiveness of these antimicrobial compounds range from about 0.001% to about 1%, preferably from about 0.005% to about 0.3%, more preferably from about

0.01% to about 0.2%, and even more preferably from about 0.03% to about 0.1%, by weight of the usage composition.

i.) Halogenated Compounds

Preferred antimicrobial actives for use in the present invention are halogenated compounds. Some non-limiting examples of halogenated compounds suitable for use in the present invention are:

5-bromo-5-nitro-1,3-dioxane, available under the trade name Bronidox L[®] from Henkel. Bronidox L[®] has a solubility of about 0.46% in water.

2-bromo-2-nitropropane-1,3-diol, available under the trade name Bronopol[®] from Inolex. Bronopol has a solubility of about 25% in water.

1,1'-hexamethylene bis(5-(p-chlorophenyl)biguanide), commonly known as chlorhexidine, and its salts, e.g., with acetic and gluconic acids can be used as a preservative in the present invention. The digluconate salt is highly water-soluble, about 70% in water, and the diacetate salt has a solubility of about 1.8% in water.

1,1,1-Trichloro-2-methylpropan-2-ol, commonly known as chlorobutanol, with water solubility of about 0.8%.

4,4'-(Trimethylenedioxy)bis-(3-bromobenzamidine) diisethionate, or dibromopropamidine, with water solubility of about 50%.

Mixtures of the preferred halogenated compounds can also be used as the antimicrobial active in the present invention.

ii.) Aromatic Alcohols

Some non-limiting examples of aromatic alcoholic antibacterial compounds suitable for use in the present invention are:

4,4'-diamidino- α,ω -diphenoxypropane diisethionate, commonly known as propamidine isethionate, with water solubility of about 16%; and 4,4'-diamidino- α,ω -diphenoxyhexane diisethionate, commonly known as hexamidine isethionate. Typical effective level of these salts is about 0.0002% to about 0.05% by weight of the usage composition.

Other examples are benzyl alcohol, with a water solubility of about 4%; 2-phenylethanol, with a water solubility of about 2%; and 2-phenoxyethanol, with a water

solubility of about 2.67%; 2,4-dichlorobenzyl alcohol; 2-phenoxyethanol; phenoxyisopropanol; 3-(4-chlorophenoxy)-1,2-propane diol.

Mixtures of the preferred aromatic alcoholic compounds can also be used as the antimicrobial active in the present invention.

5 Mixtures of the above described sanitizing agents can also be used.

Water

The personal cleansing compositions of the present invention comprise from about 5% to about 70%, preferably from about 10% to about 50%, more preferably from about 20% to about 50%, by weight of water. Any suitable source of water can be used.

10 Preferred for use herein is deionized water or distilled water.

Optional Components

Emollient

Optionally, but preferably, emollients can be added to the composition of the present invention. Suitable emollients include, but are not limited to, volatile and non-
15 volatile silicone oils, highly branched hydrocarbons, and non-polar carboxylic acid and alcohol esters, and mixtures thereof. Nonlimiting examples of such emollients include petrolatum, mineral oil, micro-crystalline wax, polyalkene, paraffin, cerasin, ozokerite, polyethylene and perhydrosqualene, dimethicones, cyclomethicones, dimethiconols, alkyl siloxane, polymethylsiloxane and methylphenylpolysiloxane and mixtures thereof. Also
20 useful herein are polyols such as polyethylene glycol. More preferred emollients are those that are compatible with the odor controlling agent. The term "compatible," as used herein, means that material should not substantially form complexes with the odor controlling agent. The phrase "substantially form complexes," as used herein, means to form complexes to the extent that the performance of the odor controlling agent is diminished
25 or reduced. Emollients useful in the instant invention are further described in U.S. Patents 5,783,536; 5,674,511; and 4,919,934, to Deckner et al., issued Apr. 24 1990, all of which are herein incorporated by reference in their entirety.

Emollients can typically comprise in total from about 0.5% to about 50%, preferably from about 0.5% to about 25%, and more preferably from about 0.5% to about
30 10% by weight of the compositions useful in the present invention.

Thickener

Optionally, but preferably, thickeners can be added to the composition of the present invention. Thickener is used to prepare the preferred gel compositions of the present invention. A gel composition can be applied on a non-horizontal surface and retained in place without running. This way, more actives can be applied per surface area for a better and more efficacious performance on the targeted surface, as compared to non-gel low viscosity composition which cannot be effectively retained on non-horizontal targeted surface if more than a minimum amount of composition is applied. The thickener is an essential ingredient when a sanitizing and deodorizing composition of the current invention contains odor control agent particulates such as zeolite, silica molecular sieves, silica gel, alumina, kieselguhr, fullers earth, activated charcoal or activated carbon. The thickener helps to uniformly suspend and disperse the odor control agent particulates in the composition, and to consistently apply the composition on the target surface for an effective and efficacious sanitizing and deodorizing performance. Furthermore, a gel composition can retain the volatile alcohol antiseptic better, to provide a longer lasting and more effective performance.

The thickener useful in the present invention should be compatible with the odor controlling agent. The binding and/or interaction between the thickener and the odor controlling agent can diminish both the ability of the odor controlling agent to absorb odors and the ability of the thickener to provide high viscosity. When cyclodextrin is present, the preferred thickener is cyclodextrin-compatible, i.e., not complexing with the cyclodextrin. Examples of suitable thickeners include, but are not limited to, naturally-occurring polymeric materials such as sodium alginate, xanthan gum, quince seed extract, tragacanth gum, starch and the like, semi-synthetic polymeric materials such as cellulose ethers (e.g. hydroxyethyl cellulose, methyl cellulose, carboxymethyl cellulose, hydroxypropylmethyl cellulose), polyvinylpyrrolidone, polyvinylalcohol, guar gum, hydroxypropyl guar gum, soluble starch, cationic celluloses, cationic guar gums and the like and synthetic polymeric materials such as carboxyvinyl polymers, polyacrylic acid, polyvinyl alcohol polyacrylic acid polymers, polymethacrylic acid polymers, polyvinyl acetate polymers, polyvinyl chloride polymers, polyvinylidene chloride polymers and the like. Inorganic thickeners may also be used such as aluminium silicates, such as, for example, bentonites. Thickeners which can complex with cyclodextrin, such as

polyethylene glycol stearate and distearate, are not preferred in cyclodextrin-containing compositions.

Also useful herein are hydrophilic gelling agents such as the acrylic acid/ethyl acrylate copolymers and the carboxyvinyl polymers sold by the B.F. Goodrich Company under the trademark of Carbopol[®] resins. These resins consist essentially of crosslinked polyacrylic acid in the form of colloiddally water-soluble polyalkenyl polyether crosslinked polymer of acrylic acid crosslinked with from 0.75% to 2.00% of a crosslinking agent such as polyallyl sucrose or polyallyl pentaerythritol. Examples include Carbopol 934, Carbopol 940, Carbopol 950, Carbopol 980, Carbopol 951 and Carbopol 981. Carbopol 934 is a water-soluble polymer of acrylic acid crosslinked with about 1% of a polyallyl ether of sucrose having an average of about 5.8 allyl groups for each sucrose molecule. Also suitable for use herein are carbomers sold under the Trade Name Carbopol Ultrez 10, Carbopol ETD2020, Carbopol 1382, and Carbopol 1342. Combination of the above polymers are also useful herein. Materials which can complex with cyclodextrin, such as Pemulen TR 1, are not preferred.

Hydrophobically modified celluloses are also suitable for use herein. These celluloses are described in detail in U.S. Patents 4,228,277 and 5,104,646, both of which are herein incorporated by reference in their entirety.

Preferred for use herein are carbomers such as Carbopol 980, Carbopol 940, Carbopol Ultrez 10, Carbopol ETD2020 and mixtures thereof.

Mixtures of the above described thickeners can also be used. The thickener is preferably present at a concentration of from about 0.01% to about 10%, preferably from about 0.1% to about 5%, more preferably from about 0.1% to about 1% and even more preferably from about 0.1% to about 0.5%. Mixtures of the above thickeners may also be used.

Low Molecular Weight Polyols

Low molecular weight polyols with relatively high boiling points, as compared to water, such as ethylene glycol, diethylene glycol, propylene glycol and/or glycerol are preferred optional ingredients for improving odor control performance of the composition of the present invention.

It is believed that the polyols form ternary complexes with the odor controlling agents (e.g., cyclodextrin) and some malodorous molecules to improve their odor controlling properties. Preferably the glycol used is glycerin, ethylene glycol, propylene glycol, dipropylene glycol or mixtures thereof, more preferably ethylene glycol and propylene glycol. When used herein, cyclodextrins prepared by processes that result in a level of such polyols are highly desirable, since they can be used without removal of the polyols.

Typically, glycol is added to the composition of the present invention at a level of from about 0.01% to about 3%, by weight of the composition, preferably from about 0.05% to about 1%, more preferably from about 0.1% to about 0.5%, by weight of the composition. The preferred weight ratio of low molecular weight polyol to odor controlling agent is from about 2:1,000 to about 20:100, more preferably from about 3:1,000 to about 15:100, even more preferably from about 5:1,000 to about 10:100, and most preferably from about 1:100 to about 7:100. Mixtures of the above described polyols can also be used.

Crystal-Preventing or Inhibiting Agents

The compositions of the present invention preferably also contain crystal preventing or inhibiting agents. The term "crystal preventing or inhibiting agent," as used herein, refers to compounds or chemical entities which reduce and/or arrest the crystallization of cyclodextrin. Such crystallization tends to negatively affect product aesthetics and/or stability. Suitable crystal preventing or inhibiting agents include, but are not limited to, sugars, nonionic polymers and mixtures thereof.

Preferred crystal-preventing or inhibiting agents include sugars. Examples of suitable sugars include mono saccharides such as glucose, galactose, xylose, fructose, altose, altrose, tallose, mannose, arabinose, idose, lyxose, reose, ribose, allose, gulose, erythrose, threose, tagatose, sorbose, psicose, pentose, xylulose, ribulose, erythrulose, fucose, rhamnose, and a mixture thereof; disaccharide such as maltose, maltodextrin, isomaltose, lactose, xylobiose, gentiobiose, kojiobiose, cellobiose, sohorose, nigerose, sucrose, melibiose, laminaribiose, rutinose, lactulose, palatinose, turanose, trehalose and a mixture thereof; or trisaccharides such as maltotriose, melezirose, raffinose, glyceraldehyde, and a mixture thereof; furthermore oligosaccharides and derivatives

thereof such as isomalto-oligosaccharide are also useful as well as higher polysaccharides such as polydextrose; and also a mixture of the monosaccharide, disaccharide, trisaccharide, oligosaccharide and higher polysaccharide can be used for this purpose. Preferably, the oligosaccharide of the present invention contain from 2 to 10, more preferably, from 3 to 7, most preferably, from 3 to 6 saccharide units. Polysaccharides preferably contain from about 10 to about 1,000, more preferably, from 10 to 100, and most preferably, from 10 to 50 saccharide units. When used herein, the sugar preferably comprises from about 0.001% to about 10%, more preferably, from about 0.01% to about 1%, most preferably, from about 0.01% to about 0.5% of the present invention.

Alternatively, the crystal-preventing or inhibiting agent can be a nonionic polymer. Suitable nonionic polymers include, but are not limited to, cellulose ethers (e.g., hydroxybutyl methylcellulose, hydroxypropylcellulose, hydroxypropyl methylcellulose, ethylhydroxy ethylcellulose and hydroxyethylcellulose), propylene glycol alginates, polyacrylamide, guar gum, hydroxypropyl guar gum, locust bean gum, amylose, hydroxyethyl amylose, starch and starch derivatives and mixtures thereof. Preferred nonionic polymers include hydroxyethyl cellulose, hydroxypropyl cellulose, ethylhydroxyethyl cellulose, dextran, hydroxypropyl guar or mixtures thereof. When used herein, the nonionic polymer preferably comprises from about 0.001% to about 1%, more preferably, from about 0.01% to about 1%, most preferably, from about 0.01% to about 0.5% of the present invention.

Mixtures of the above may also be used.

Technical grades of cyclodextrin typically contain low levels of oligosaccharides and starch. For this reason, these grades of cyclodextrin are preferred for use in the present invention. Technical grades preferred for use herein include Technical Grade Alpha-Cyclodextrin (Alpha W 6 Technical Grade, supplied by Wacker Biochem Corporation, Adrian, Michigan, U.S.A.), Technical Grade Beta Cyclodextrin (Beta W 7 Technical Grade, supplied by Wacker Biochem Corporation, Adrian, Michigan, U.S.A.), Technical Grade Hydroxypropyl Beta Cyclodextrin (Beta W 7 HP Technical Grade, supplied by Wacker Biochem Corporation, Adrian, Michigan, U.S.A.), and Technical Grade Methylated Beta Cyclodextrin (Beta W 7 M 1.8 Technical Grade, supplied by Wacker Biochem Corporation, Adrian, Michigan, U.S.A.) and mixtures thereof. Such

technical grade cyclodextrins can also be obtained from Cerestar, Hammond, Indiana, U.S.A.

Skin Sensates

5 The skin sanitizing compositions of the present invention may also contain sensates.

When used in the present invention, sensates can be present at a level of from about 0.01% to about 10%, typically from about 0.1% to about 5%, and preferably from about 0.2% to about 1%. The level is selected to provide the desired level of consumer perceived sensation and can be modified as desired. Suitable sensate technologies
10 include menthol, eucalyptus, 3-l-menthoxy propane-1,2-diol, N-substituted-p-menthane-3-carboxamides, acyclic carboxamides and mixtures thereof.

3-l-menthoxy propane 1,2-diol is fully described in detail in U.S. Patent 4,459,425, issued July 10, 1984 to Amano et. al, incorporated herein by reference in its entirety. This volatile aromatic is commercially available, being sold by Takasago Perfumery Co., Ltd.,
15 Tokyo, Japan.

The N-substituted-p-menthane-3-carboxamides are fully described in U.S. Patent 4,136,163 to Watson et al., issued January 23, 1979 incorporated herein by reference in its entirety. The most preferred volatile aromatic of this class is N-ethyl-p-menthane-3-carboxamide which is commercially available as WS-3 from Wilkinson Sword Limited.

20 Useful acyclic carboxamides are fully described in U.S. Patent 4,230,688 to Rowsell et al., issued October 28 1980 incorporated herein by reference in its entirety. The most preferred volatile aromatic of this class is N,2,3-trimethyl-2-isopropylbutanamide which is commercially available as WS-23 from Wilkinson Sword Limited.

Perfume

25 The skin sanitizing and deodorizing compositions of the present invention can optionally provide a "scent signal" in the form of a pleasant odor which signals the removal of malodor. When perfume is added as a scent signal, it is added only at very low levels, e.g., from about 0% to about 0.5%, preferably from about 0.001% to about 0.3%, more preferably from about 0.005% to about 0.2%, even more preferably from
30 about 0.01% to about 0.1%, by weight of the sanitizing composition.

Perfume can also be added to provide a more intense odor in product and on skin. When stronger levels of perfume are preferred, relatively higher levels of perfume can be added, e.g., up to about 1%, by weight of the sanitizing composition. Any type of perfume can be incorporated into the composition of the present invention. Suitable
5 perfumes are described in U.S. Pat. No. 5,723,420, herein incorporated in its entirety.

When cyclodextrin is present, it is preferred that the perfume is cyclodextrin-compatible in the composition of the present invention. The perfume is compatible with odor controlling agent when it is added at a level wherein even if all of the perfume in the composition were to complex and/or bind/interact with the odor controlling agent, there
10 will still be an effective level of odor controlling agent present in the solution to provide adequate odor control. In order to reserve an effective amount of odor controlling agent for odor control, perfume is typically present at a level wherein less than about 90% of the odor controlling agent complexes with the perfume, preferably less than about 50%, more preferably, less than about 30%, and most preferably, less than about 10%. The odor
15 controlling agent to perfume weight ratio should be greater than about 8:1, preferably greater than about 10:1, more preferably greater than about 20:1, even more preferably greater than 40:1 and most preferably greater than about 70:1.

Hydrophilic perfume ingredients are preferred perfume ingredients when cyclodextrin is present. The hydrophilic perfume ingredients are more water soluble and
20 have less of a tendency to complex with cyclodextrin. The degree of hydrophilicity of a perfume ingredient can be correlated with its octanol/water partition coefficient P. The octanol/water partition coefficient of a perfume ingredient is the ratio between its equilibrium concentration in octanol and in water. A perfume ingredient with a greater partition coefficient P is considered to be more hydrophobic. Conversely, a perfume
25 ingredient with a smaller partition coefficient P is considered to be more hydrophilic. Since the partition coefficients of the perfume ingredients normally have high values, they are more conveniently given in the form of their logarithm to the base 10, logP. Thus the preferred perfume hydrophilic perfume ingredients of this invention have logP of about 3.5 or smaller, preferably of about 3.0 or smaller.

30 The logP of many perfume ingredients have been reported; for example, the Pomona92 database, available from Daylight Chemical Information Systems, Inc.

(Daylight CIS), Irvine, California, contains many, along with citations to the original literature. However, the logP values are most conveniently calculated by, e.g., the "CLOGP" program, also available from Daylight CIS. This program also lists experimental logP values when they are available in the Pomona92 database. The "calculated logP" (ClogP) is determined by the fragment approach of Hansch and Leo (cf., A. Leo, in *Comprehensive Medicinal Chemistry*, Vol. 4, C. Hansch, P. G. Sammens, J. B. Taylor and C. A. Ramsden, Eds., p. 295, Pergamon Press, 1990, incorporated herein by reference). The fragment approach is based on the chemical structure of each perfume ingredient, and takes into account the numbers and types of atoms, the atom connectivity, and chemical bonding. The ClogP values, which are the most reliable and widely used estimates for this physicochemical property, are used instead of the experimental logP values in the selection of perfume ingredients which are useful in the present invention.

Non-limiting examples of the more preferred hydrophilic perfume ingredients are allyl amyl glycolate, allyl caproate, amyl acetate, amyl propionate, anisic aldehyde, anisyl acetate, anisole, benzaldehyde, benzyl acetate, benzyl acetone, benzyl alcohol, benzyl formate, benzyl iso valerate, benzyl propionate, beta gamma hexenol, calone, camphor gum, laevo-carveol, d-carvone, laevo-carvone, cinnamic alcohol, cinnamyl acetate, cinnamic alcohol, cinnamyl formate, cinnamyl propionate, cis-jasmone, cis-3-hexenyl acetate, coumarin, cuminic alcohol, cuminic aldehyde, Cyclal C, cyclogalbanate, dihydroeugenol, dihydro isojasmonate, dimethyl benzyl carbinol, dimethyl benzyl carbinyl acetate, ethyl acetate, ethyl aceto acetate, ethyl amyl ketone, ethyl anthranilate, ethyl benzoate, ethyl butyrate, ethyl cinnamate, ethyl hexyl ketone, ethyl maltol, ethyl-2-methyl butyrate, ethyl methylphenyl glycidate, ethyl phenyl acetate, ethyl salicylate, ethyl vanillin, eucalyptol, eugenol, eugenyl acetate, eugenyl formate, eugenyl methyl ether, fenchyl alcohol, flor acetate (tricyclo decenyl acetate), fructose, frutene (tricyclo decenyl propionate), geraniol, geranyl oxyacetaldehyde, heliotropin, hexenol, hexenyl acetate, hexyl acetate, hexyl formate, hinokitiol, hydratropic alcohol, hydroxycitronellal, hydroxycitronellal diethyl acetal, hydroxycitronellol, indole, isoamyl alcohol, iso cyclo citral, isoeugenol, isoeugenyl acetate, isomenthone, isopulegyl acetate, isoquinoline, keone, ligustral, linalool, linalool oxide, linalyl formate, lyral, menthone, methyl acetophenone, methyl amyl ketone, methyl anthranilate, methyl benzoate, methyl benzyl

acetate, methyl cinnamate, methyl dihydrojasmonate, methyl eugenol, methyl heptenone, methyl heptine carbonate, methyl heptyl ketone, methyl hexyl ketone, methyl isobutenyl tetrahydropyran, methyl-N-methyl anthranilate, methyl beta naphthyl ketone, methyl phenyl carbonyl acetate, methyl salicylate, nerol, nonalactone, octalactone, octyl alcohol
5 (octanol-2), para-anisic aldehyde, para-cresol, para-cresyl methyl ether, para hydroxy phenyl butanone, para-methoxy acetophenone, para-methyl acetophenone, phenoxy ethanol, phenoxyethyl propionate, phenyl acetaldehyde, phenylacetaldehyde diethyl ether, phenylethyl oxyacetaldehyde, phenyl ethyl acetate, phenyl ethyl alcohol, phenyl ethyl dimethyl carbinol, prenyl acetate, propyl butyrate, pulegone, rose oxide, saffrole, terpineol,
10 vanillin, viridine, and mixtures thereof.

Nonlimiting examples of other preferred hydrophilic perfume ingredients which can be used in perfume compositions of this invention are allyl heptoate, amyl benzoate, anethole, benzophenone, carvacrol, citral, citronellol, citronellyl nitrile, cyclohexyl ethyl acetate, cymal, 4-decenal, dihydro isojasmonate, dihydro myrcenol, ethyl methyl phenyl
15 glycidate, fenchyl acetate, florhydral, gamma-nonolactone, geranyl formate, geranyl nitrile, hexenyl isobutyrate, alpha-ionone, isobornyl acetate, isobutyl benzoate, isononyl alcohol, isomenthol, para-isopropyl phenylacetaldehyde, isopulegol, linalyl acetate, 2-methoxy naphthalene, menthyl acetate, methyl chavicol, musk ketone, beta naphthol methyl ether, neral, nonyl aldehyde, phenyl heptanol, phenyl hexanol, terpinyl acetate,
20 Veratrol, yara-yara, and mixtures thereof.

Low Odor Detection Threshold Perfume Ingredient

The odor detection threshold of an odorous material is the lowest vapor concentration of that material which can be olfactorily detected. The odor detection threshold and some odor detection threshold values are discussed in, e.g., "Standardized
25 Human Olfactory Thresholds", M. Devos et al, IRL Press at Oxford University Press, 1990, and "Compilation of Odor and Taste Threshold Values Data", F. A. Fazzalari, editor, ASTM Data Series DS 48A, American Society for Testing and Materials, 1978, both of said publications being incorporated by reference. The use of small amounts of perfume ingredients that have low odor detection threshold values can improve perfume
30 odor character, even though they are not as hydrophilic as perfume ingredients of group (a) which are given hereinabove. Perfume ingredients that do not belong to group (a)

above, but have a significantly low detection threshold, useful in the composition of the present invention, are selected from the group consisting of ambrox, bacdanol, benzyl salicylate, butyl anthranilate, cetalex, damascenone, alpha-damascone, gamma-dodecalactone, ebanol, herbavert, cis-3-hexenyl salicylate, alpha-ionone, beta-ionone, 5 alpha-isomethylionone, lilial, methyl nonyl ketone, gamma-undecalactone, undecylenic aldehyde, and mixtures thereof. These materials are preferably present at low levels in addition to the hydrophilic ingredients of group (a), typically less than about 20%, preferably less than about 15%, more preferably less than about 10%, by weight of the total perfume compositions of the present invention. However, only low levels are 10 required to provide an effect.

There are also hydrophilic ingredients of group (a) that have a significantly low detection threshold, and are especially useful in the composition of the present invention. Examples of these ingredients are allyl amyl glycolate, anethole, benzyl acetone, calone, cinnamic alcohol, coumarin, cyclogalbanate, Cyclal C, cymal, 4-decenal, dihydro 15 isojasmonate, ethyl anthranilate, ethyl-2-methyl butyrate, ethyl methylphenyl glycidate, ethyl vanillin, eugenol, flor acetate, florhydral, fructose, frutene, heliotropin, keone, indole, iso cyclo citral, isoeugenol, lyral, methyl heptene carbonate, linalool, methyl anthranilate, methyl dihydrojasmonate, methyl isobutenyl tetrahydropyran, methyl beta naphthyl ketone, beta naphthol methyl ether, nerol, para-anisic aldehyde, para hydroxy 20 phenyl butanone, phenyl acetaldehyde, vanillin, and mixtures thereof. Use of low odor detection threshold perfume ingredients minimizes the level of organic material that is released into the atmosphere.

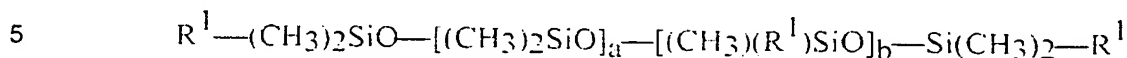
Mixtures of the above described perfumes can also be used.

Surfactant

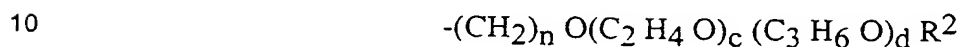
25 The optional surfactant provides a low surface tension that permits the composition to spread readily and more uniformly on skin surfaces and other surfaces and improve cleaning. The surfactant for use in the composition of the present invention should be compatible with the odor controlling agent. Nonlimiting examples of surfactants suitable for use in the present invention in the presence of cyclodextrin 30 include, but are not limited to, selected silicone surfactants and block copolymers of ethylene oxide and propylene oxide.

Silicone Surfactant

A preferred class of surfactants are the polyalkylene oxide polysiloxanes having a dimethyl polysiloxane hydrophobic moiety and one or more hydrophilic polyalkylene side chains, and having the general formula:



wherein a + b are from about 1 to about 50, preferably from about 3 to about 30, more preferably from about 10 to about 25, and each R¹ is the same or different and is selected from the group consisting of methyl and a poly(ethyleneoxide/propyleneoxide) copolymer group having the general formula:



with at least one R¹ being a poly(ethyleneoxide/propyleneoxide) copolymer group, and wherein n is 3 or 4, preferably 3; total c (for all polyalkyleneoxy side groups) has a value of from 1 to about 100, preferably from about 6 to about 100; total d is from 0 to about 14, preferably from 0 to about 3; and more preferably d is 0; total c+d has a value of from
 15 about 5 to about 150, preferably from about 9 to about 100 and each R² is the same or different and is selected from the group consisting of hydrogen, an alkyl having 1 to 4 carbon atoms, and an acetyl group, preferably hydrogen and methyl group. Each polyalkylene oxide polysiloxane has at least one R¹ group being a poly(ethyleneoxide/propyleneoxide) copolymer group.

20 Nonlimiting examples of this type of surfactants are the Silwet[®] surfactants which are available OSi Specialties, Inc., Danbury, Connecticut. Representative Silwet surfactants are as follows.

Name	Average MW	Average a+b	Average total c
L-7608	600	1	9
25 L-7607	1,000	2	17
L-77	600	1	9
L-7605	6,000	20	99
L-7604	4,000	21	53
L-7600	4,000	11	68

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L-7657	5,000	20	76
L-7602	3,000	20	29

The molecular weight of the polyalkyleneoxy group (R^1) is less than or equal to about 10,000. Preferably, the molecular weight of the polyalkyleneoxy group is less than or equal to about 8,000, and most preferably ranges from about 300 to about 5,000. Thus, the values of c and d can be those numbers which provide molecular weights within these ranges. However, the number of ethyleneoxy units ($-C_2H_4O$) in the polyether chain (R^1) must be sufficient to render the polyalkylene oxide polysiloxane water dispersible or water soluble. If propyleneoxy groups are present in the polyalkyleneoxy chain, they can be distributed randomly in the chain or exist as blocks. Preferred Silwet surfactants are L-7600, L-7602, L-7604, L-7605, L-7622, L-7657, and mixtures thereof. Besides surface activity, polyalkylene oxide polysiloxane surfactants can also provide other benefits, such as lubricity and skin softness.

Block polyoxyethylene-polyoxypropylene polymeric surfactants

Suitable block polyoxyethylene-polyoxypropylene polymeric surfactants, that are compatible with most odor controlling agents, e.g., cyclodextrin, include those based on ethylene glycol, propylene glycol, glycerol, trimethylolpropane and ethylenediamine as the initial reactive hydrogen compound. Polymeric compounds made from a sequential ethoxylation and propoxylation of initial compounds with a single reactive hydrogen atom, such as C₁₂₋₁₈ aliphatic alcohols, are not generally compatible with certain odor controlling agents (e.g., cyclodextrin). Certain of the block polymer surfactant compounds designated Pluronic[®] and Tetronic[®] by the BASF-Wyandotte Corp., Wyandotte, Michigan, are readily available.

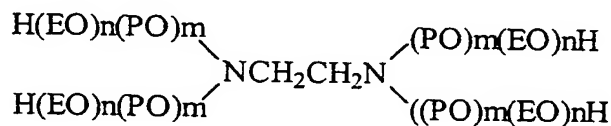
Nonlimiting examples of suitable surfactants of this type include:

Pluronic Surfactants with the general formula $H(EO)_n(PO)_m(EO)_nH$, wherein EO is an ethylene oxide group, PO is a propylene oxide group, and n and m are numbers that indicate the average number of the groups in the surfactants. Typical examples of Pluronic surfactants are:

Name	Average MW	Average n	Average m
L-101	3,800	4	59
L-81	2,750	3	42
L-44	2,200	10	23
L-43	1,850	6	22
F-38	4,700	43	16
P-84	4,200	19	43,

and mixtures thereof.

Tetronic Surfactants with the general formula:



wherein EO, PO, n, and m have the same meanings as above. Typical examples of Tetronic surfactants are:

- 29 -

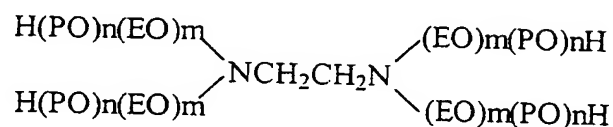
Name	Average MW	Average n	Average m
901	4,700	3	18
908	25,000	114	22,

and mixtures thereof.

5 "Reverse" Pluronic and Tetronic surfactants have the following general formulas:

Reverse Pluronic Surfactants $H(PO)_m(EO)_n(PO)_mH$

Reverse Tetronic Surfactants



10

wherein EO, PO, n, and m have the same meanings as above. Typical examples of Reverse Pluronic and Reverse Tetronic surfactants are:

Reverse Pluronic surfactants:

Name	Average MW	Average n	Average m
15 10 R5	1,950	8	22
25 R1	2,700	21	6

Reverse Tetronic surfactants

Name	Average MW	Average n	Average m
130 R2	7,740	9	26
20 70 R2	3,870	4	13

and mixtures thereof.

Also useful are emulsifying surfactants selected from the group consisting of: emulsifying surfactants having an HLB value below 12 or about 12, preferably, from about 3 to below 12 or about 12, most preferably, from about 3 to about 11 such as

25 steareth-2, PEG-5 soya sterol oil, PEG-10 soya sterol oil, diethanolamine cetyl phosphate, sorbitan monostearate (Span 60), diethyleneglycol monostearate, glyceryl monostearate, and mixtures thereof; emulsifying surfactants having an HLB value of 12 or above (or about 12 and above) such as Steareth-21, polyoxyethylene sorbitan tristearate (Tween 65), polyethylene glycol 20 sorbitan monostearate, polyethylene glycol 60 sorbitan

monostearate, polyethylene glycol 80 sorbitan monostearate, Steareth-20, Ceteth-20, PEG-100 stearate, sodium stearyl sarcosinate, hydrogenated lecithin, sodium cocoylglyceryl sulfate, sodium stearyl sulfate, sodium stearyl lactylate, PEG-20 methyl glucoside sesquistearate, PEG-20 glyceryl monostearate, sucrose monostearate, sucrose polystearates (having a high proportion of sucrose monostearate), polyglyceryl 10 stearate, polyglyceryl 10 myristate, steareth 10, DEA oleth 3 phosphate, DEA oleth 10 phosphate, PPG-5 Ceteth 10 phosphate sodium salt, PPG-5 Ceteth 10 phosphate potassium salt, and mixtures thereof; and mixtures thereof. Preferably, the compositions of the present invention comprise at least one emulsifying surfactant having an HLB value below 12 (or below about 12) and at least one emulsifying surfactant having an HLB value of 12 or above (or about 12 or above). "HLB" is well known to one of ordinary skill in the art and means hydrophobic lipophilic balance. See, "The HLB System, A Time-Saving Guide to Emulsifier Selection," ICI Americas Inc., August (1984) and McCutcheon's, Detergents and Emulsifiers, North American Edition (1987), published by Mc Publishing Co.; which list various emulsifiers useful herein. Both of these references are incorporated herein by reference in their entirety.

The emulsifying surfactant comprises from about 0% to about 20%, preferably from about 0.1% to 10%, more preferably, from about 0.25% to about 5%, most preferably, from about 0.25% to about 2.5%.

Other useful surfactants are disclosed in U.S. Patent 5,783,200, herein incorporated by reference in its entirety.

Mixtures of the above described surfactants can also be used. Typical levels of surfactants in the skin sanitizing and odor control compositions are from about 0.01% to about 5%, preferably from about 0.03% to about 2%, more preferably from about 0.05% to about 1%, by weight of the composition.

Optional Preservative

Optionally, solubilized, water-soluble, antimicrobial preservative can be added to the composition of the present invention if the sanitizing agent is not sufficient, or is not present, to provide adequate preservative activity. Such additional preservative activity is particularly useful when using certain organic odor controlling agents, especially

cyclodextrins - compounds of varying numbers of glucose units - which can become prime breeding ground for certain microorganisms, especially when in aqueous compositions.

It is preferable to use a broad spectrum preservative, e.g., one that is effective on both bacteria (both gram positive and gram negative) and fungi. A limited spectrum preservative, e.g., one that is only effective on a single group of microorganisms, e.g., fungi, can be used in combination with a broad spectrum preservative or other limited spectrum preservatives with complimentary and/or supplementary activity. A mixture of broad spectrum preservatives can also be used. In some cases where a specific group of microbial contaminants is problematic (such as Gram negatives), aminocarboxylate chelators may be used alone or as potentiators in conjunction with other preservatives. These chelators which include, e.g., ethylenediaminetetraacetic acid (EDTA), hydroxyethylenediaminetriacetic acid, diethylenetriaminepentaacetic acid, and other aminocarboxylate chelators, and mixtures thereof, and their salts, and mixtures thereof, can increase preservative effectiveness against Gram-negative bacteria, especially *Pseudomonas* species.

Antimicrobial preservatives useful in the present invention include biocidal compounds, i.e., substances that kill microorganisms, or biostatic compounds, i.e., substances that inhibit and/or regulate the growth of microorganisms.

Preferred antimicrobial preservatives are those that are water-soluble and are effective at low levels because the organic preservatives can form inclusion complexes with the cyclodextrin molecules and compete with the malodorous molecules for the cyclodextrin cavities, thus rendering the cyclodextrins ineffective as odor controlling actives. Water-soluble preservatives useful in the present invention are those that have a solubility in water of at least about 0.3 g per 100 ml of water, i.e., greater than about 0.3% at room temperature, preferably greater than about 0.5% at room temperature.

Typical levels of preservative are from about 0.0002% to about 0.2%, preferably from about 0.0003% to about 0.1%, by weight of the composition.

Preferred water-soluble preservatives include organic sulfur compounds, halogenated compounds, cyclic organic nitrogen compounds, low molecular weight

aldehydes, quaternary ammonium compounds, dehydroacetic acid, phenyl and phenolic compounds, and mixtures thereof.

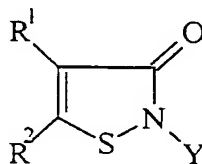
The following are non-limiting examples of preferred water-soluble preservatives for use in the present invention.

Organic Sulfur Compounds

Preferred water-soluble preservatives for use in the present invention are organic sulfur compounds. Some non-limiting examples of organic sulfur compounds suitable for use in the present invention are:

5 (a) 3-Isothiazolone Compounds

A preferred preservative is an antimicrobial, organic preservative containing 3-isothiazolone groups having the formula:



10 wherein

Y is an unsubstituted alkyl, alkenyl, or alkynyl group of from about 1 to about 18 carbon atoms, an unsubstituted or substituted cycloalkyl group having from about a 3 to about a 6 carbon ring and up to 12 carbon atoms, an unsubstituted or substituted aralkyl group of up to about 10 carbon atoms, or an unsubstituted or substituted aryl group of up to about 10
15 carbon atoms;

R¹ is hydrogen, halogen, or a (C₁-C₄) alkyl group; and

R² is hydrogen, halogen, or a (C₁-C₄) alkyl group.

Preferably, when Y is methyl or ethyl, R¹ and R² should not both be hydrogen. Salts of these compounds formed by reacting the compound with acids such as
20 hydrochloric, nitric, sulfuric, etc. are also suitable.

This class of compounds is disclosed in U.S. Pat. No. 4,265,899, Lewis et al., issued May 5, 1981, and incorporated herein by reference. Examples of said compounds are: 5-chloro-2-methyl-4-isothiazolin-3-one; 2-n-butyl-3-isothiazolone; 2-benzyl-3-isothiazolone; 2-phenyl-3-isothiazolone, 2-methyl-4,5-dichloroisothiazolone; ; 5-chloro-
25 2-methyl-3-isothiazolone; 2-methyl-4-isothiazolin-3-one; and mixtures thereof. A preferred preservative is a water-soluble mixture of 5-chloro-2-methyl-4-isothiazolin-3-one and 2-methyl-4-isothiazolin-3-one, more preferably a mixture of about 77% 5-chloro-2-methyl-4-isothiazolin-3-one and about 23% 2-methyl-4-isothiazolin-3-one, a broad

spectrum preservative available as a 1.5% aqueous solution under the trade name Kathon® CG by Rohm and Haas Company.

When Kathon® is used as the preservative in the present invention it is present at a level of from about 0.0001% to about 0.01%, preferably from about 0.0002% to about 0.005%, more preferably from about 0.0003% to about 0.003%, most preferably from about 0.0004% to about 0.002%, by weight of the composition.

Other isothiazolins include 1,2-benzisothiazolin-3-one, available under the trade name Proxel® products; and 2-methyl-4,5-trimethylene-4-isothiazolin-3-one, available under the trade name Promexal®. Both Proxel and Promexal are available from Zeneca. They have stability over a wide pH range (i.e., 4-12). Neither contain active halogen and are not formaldehyde releasing preservatives. Both Proxel and Promexal are effective against typical Gram negative and positive bacteria, fungi and yeasts when used at a level from about 0.001% to about 0.5%, preferably from about 0.005% to about 0.05%, and most preferably from about 0.01% to about 0.02% by weight of the usage composition.

(b) Sodium Pyrithione

Another preferred organic sulfur preservative is sodium pyrithione, with water solubility of about 50%. When sodium pyrithione is used as the preservative in the present invention it is typically present at a level of from about 0.0001% to about 0.01%, preferably from about 0.0002% to about 0.005%, more preferably from about 0.0003% to about 0.003%, by weight of the usage composition.

Mixtures of the preferred organic sulfur compounds can also be used as the preservative in the present invention.

Halogenated Compounds

Preferred preservatives for use in the present invention are halogenated compounds. Some non-limiting examples of halogenated compounds suitable for use in the present invention are:

5-bromo-5-nitro-1,3-dioxane, available under the trade name Bronidox L® from Henkel. Bronidox L® has a solubility of about 0.46% in water. When Bronidox is used as the preservative in the present invention it is typically present at a level of from about 0.0005% to about 0.02%, preferably from about 0.001% to about 0.01%, by weight of the usage composition;

2-bromo-2-nitropropane-1,3-diol, available under the trade name Bronopol® from Inolex can be used as the preservative in the present invention. Bronopol has a solubility of about 25% in water. When Bronopol is used as the preservative in the present invention it is typically present at a level of from about 0.002% to about 0.1%, preferably
5 from about 0.005% to about 0.05%, by weight of the usage composition;

1,1'-hexamethylene bis(5-(p-chlorophenyl)biguanide), commonly known as chlorhexidine, and its salts, e.g., with acetic and gluconic acids can be used as a preservative in the present invention. The digluconate salt is highly water-soluble, about 70% in water, and the diacetate salt has a solubility of about 1.8% in water. When
10 chlorohexidine is used as the preservative in the present invention it is typically present at a level of from about 0.0001% to about 0.04%, preferably from about 0.0005% to about 0.01%, by weight of the usage composition.

1,1,1-Trichloro-2-methylpropan-2-ol, commonly known as chlorobutanol, with water solubility of about 0.8%; a typical effective level of chlorobutanol is from about
15 0.1% to about 0.5%, by weight of the usage composition.

4,4'-(Trimethylenedioxy)bis-(3-bromobenzamidine) diisethionate, or dibromopropamidine, with water solubility of about 50%; when dibromopropamidine is used as the preservative in the present invention it is typically present at a level of from about 0.0001% to about 0.05%, preferably from about 0.0005% to about 0.01% by weight
20 of the usage composition.

Mixtures of the preferred halogenated compounds can also be used as the preservative in the present invention.

Cyclic Organic Nitrogen Compounds

Preferred water-soluble preservatives for use in the present invention are cyclic
25 organic nitrogen compounds. Some non-limiting examples of cyclic organic nitrogen compounds suitable for use in the present invention are:

(a) Imidazolidinedione Compounds

Preferred preservatives for use in the present invention are imidazolidione compounds. Some non-limiting examples of imidazolidinedione compounds suitable for
30 use in the present invention are:

1,3-bis(hydroxymethyl)-5,5-dimethyl-2,4-imidazolidinedione, commonly known as dimethyloldimethylhydantoin, or DMDM hydantoin, available as, e.g., Glydant® from Lonza. DMDM hydantoin has a water solubility of more than 50% in water, and is mainly effective on bacteria. When DMDM hydantoin is used, it is preferable that it be used in combination with a broad spectrum preservative such as Kathon CG®, or formaldehyde. A preferred mixture is about a 95:5 DMDM hydantoin to 3-butyl-2-iodopropynylcarbamate mixture, available under the trade name Glydant Plus® from Lonza. When Glydant Plus® is used as the preservative in the present invention, it is typically present at a level of from about 0.005% to about 0.2% by weight of the usage composition;

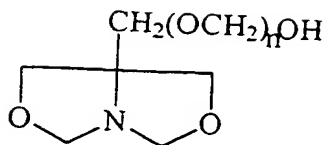
N-[1,3-bis(hydroxymethyl)2,5-dioxo-4-imidazolidinyl]-N,N'-bis(hydroxymethyl) urea, commonly known as diazolidinyl urea, available under the trade name Germall II® from Sutton Laboratories, Inc. (Sutton) can be used as the preservative in the present invention. When Germall II® is used as the preservative in the present invention, it is typically present at a level of from about 0.01% to about 0.1% by weight of the usage composition;

N,N''-methylenebis{N'-[1-(hydroxymethyl)-2,5-dioxo-4-imidazolidinyl]urea}, commonly known as imidazolidinyl urea, available, e.g., under the trade name Abiol® from 3V-Sigma, Unicide U-13® from Induchem, Germall 115® from (Sutton) can be used as the preservative in the present invention. When imidazolidinyl urea is used as the preservative, it is typically present at a level of from about 0.05% to about 0.2%, by weight of the usage composition.

Mixtures of the preferred imidazolidinedione compounds can also be used as the preservative in the present invention.

(b) Polymethoxy Bicyclic Oxazolidine

Another preferred water-soluble cyclic organic nitrogen preservative is polymethoxy bicyclic oxazolidine, having the general formula:



where n has a value of from about 0 to about 5, and is available under the trade name Nuosept® C from Hüls America. When Nuosept® C is used as the preservative, it is typically present at a level of from about 0.005% to about 0.1%, by weight of the usage composition.

Mixtures of the preferred cyclic organic nitrogen compounds can also be used as the preservative in the present invention.

Low Molecular Weight Aldehydes

(a) Formaldehyde

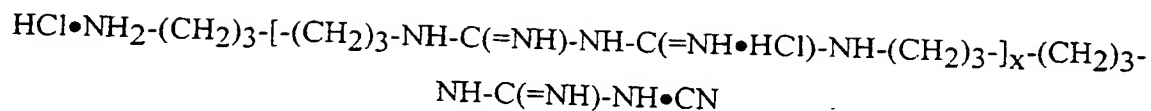
A preferred preservative for use in the present invention is formaldehyde. Formaldehyde is a broad spectrum preservative which is normally available as formalin which is a 37% aqueous solution of formaldehyde. When formaldehyde is used as the preservative in the present invention, typical levels are from about 0.003% to about 0.2%, preferably from about 0.008% to about 0.1%, more preferably from about 0.01% to about 0.05%, by weight of the usage composition.

(b) Glutaraldehyde

A preferred preservative for use in the present invention is glutaraldehyde. Glutaraldehyde is a water-soluble, broad spectrum preservative commonly available as a 25% or a 50% solution in water. When glutaraldehyde is used as the preservative in the present invention it is typically present at a level of from about 0.005% to about 0.1%, preferably from about 0.01% to about 0.05%, by weight of the usage composition.

Quaternary Compounds

Preferred preservatives for use in the present invention are cationic and/or quaternary compounds. Such compounds include polyaminopropyl biguanide, also known as polyhexamethylene biguanide having the general formula:



Polyaminopropyl biguanide is a water-soluble, broad spectrum preservative which
 5 is available as a 20% aqueous solution available under the trade name Cosmocil CQ®
 from ICI Americas, Inc., or under the trade name Mikrokill® from Brooks, Inc.

1-(3-Chlorallyl) -3,5,7-triaza-1-azoniaadamantane chloride, available, e.g., under
 the trade name Dowicil 200 from Dow Chemical, is an effective quaternary ammonium
 preservative; it is freely soluble in water; however, it has the tendency to discolor
 10 (yellow), therefore it is not highly preferred.

Mixtures of the preferred quaternary ammonium compounds can also be used as
 the preservative in the present invention.

When quaternary ammonium compounds are used as the preservative in the
 present invention, they are typically present at a level of from about 0.005% to about
 15 0.2%, preferably from about 0.01% to about 0.1%, by weight of the usage composition.

Dehydroacetic Acid

A preferred preservative for use in the present invention is dehydroacetic acid.
 Dehydroacetic acid is a broad spectrum preservative preferably in the form of a sodium or
 a potassium salt so that it is water-soluble. This preservative acts more as a biostatic
 20 preservative than a biocidal preservative. When dehydroacetic acid is used as the
 preservative it is typically used at a level of from about 0.005% to about 0.2%, preferably
 from about 0.008% to about 0.1%, more preferably from about 0.01% to about 0.05%, by
 weight of the usage composition.

Phenyl and Phenolic Compounds

25 Some non-limiting examples of phenyl and phenolic compounds suitable for use
 in the present invention are:

4,4'-diamidino- α,ω -diphenoxypropane diisethionate, commonly known as
 propamidine isethionate, with water solubility of about 16%; and 4,4'-diamidino- α,ω -
 diphenoxyhexane diisethionate, commonly known as hexamidine isethionate. Typical
 30 effective level of these salts is about 0.0002% to about 0.05% by weight of the usage
 composition.

Other examples are benzyl alcohol, with a water solubility of about 4%; 2-phenylethanol, with a water solubility of about 2%; and 2-phenoxyethanol, with a water solubility of about 2.67%; typical effective level of these phenyl and phenoxy alcohol is from about 0.1% to about 0.5%, by weight of the usage composition.

5 Mixtures thereof:

The preservatives of the present invention can be used in mixtures in order to control a broad range of microorganisms.

Other Optional Ingredients

- 10 The compositions of the present invention can comprise a wide range of optional ingredients. The CTFA International Cosmetic Ingredient Dictionary, Sixth Edition, 1995, which is incorporated by reference herein in its entirety, describes a wide variety of nonlimiting cosmetic and pharmaceutical ingredients commonly used in the skin care industry, which are suitable for use in the compositions of the present invention.
- 15 Nonlimiting examples of functional classes of ingredients are described at page 537 of this reference. Examples of these functional classes include: abrasives, anti-acne agents, anticaking agents, antioxidants, binders, biological additives, bulking agents, chelating agents, chemical additives, colorants, cosmetic astringents, cosmetic biocides, denaturants, drug astringents, emulsifiers, external analgesics, film formers, fragrance
- 20 components, humectants, opacifying agents, plasticizers, preservatives, propellants, reducing agents, skin bleaching agents, skin-conditioning agents (humectants, miscellaneous, and occlusive), skin protectants, solvents, foam boosters, hydrotropes, solubilizing agents, suspending agents (nonsurfactant), sunscreen agents, ultraviolet light absorbers, and viscosity increasing agents (aqueous and nonaqueous). Examples of other
- 25 functional classes of materials useful herein that are well known to one of ordinary skill in the art include solubilizing agents, sequestrants, and keratolytics, and the like.

Water-Insoluble Substrates

The compositions of the present invention can also be, optionally, incorporated into a insoluble substrate for application to the skin such as in the form of a treated wipe. Suitable water insoluble substrate materials and methods of manufacture are described in
5 Riedel, "Nonwoven Bonding Methods and Materials," Nonwoven World (1987); The Encyclopedia Americana, vol. 11, pp. 147-153, vol. 21, pp. 376-383, and vol. 26, pp. 566-581 (1984); U.S. Patent No. 4,891,227, to Thaman et al., issued January 2, 1990; and U.S. Patent No. 4,891,228 and U.S. Patents 5,686,088 to Mitra et al., issued November 11, 1997; U.S. Patent 5,674,591; James et al; issued October 7, 1997; all of which are
10 herein incorporated by reference in their entirety.

Methods for Disinfecting and Deodorizing the Skin

The skin sanitizing compositions of the present invention are useful for disinfecting and deodorizing the skin. Generally, the skin disinfection and deodorizing process involves topically applying to the skin a safe and effective amount of a
15 composition of the present invention. The present invention can be used when cleansing processes requiring soap and water are unavailable or inconvenient. The amount of the composition applied, the frequency of application and the period of use will vary widely depending upon the level of disinfection and deodorization desired, e.g., the degree of microbial contamination and/or degree of malodor. Typical amounts of skin sanitizing
20 composition used preferably range from about 0.1 mg/cm² to about 20 mg/cm², more preferably from about 0.5 mg/cm² to about 10 mg/cm², and most preferably about 1 mg/cm² to about 5 mg/cm² of skin area to be cleansed. Preferably, the skin sanitizing compositions of the present invention are used to sanitize and deodorize human and/or animal hands.

25 The present invention also encompasses the method of applying an effective amount of sanitizing and deodorizing compositions of the present invention onto non-skin surfaces, such as household surfaces, e.g., countertops, kitchen surfaces, food preparing surfaces (cutting boards, dishes, pots and pans, and the like); major household appliances, e.g., refrigerators, freezers, washing machines, automatic dryers, ovens, microwave ovens,
30 dishwashers; cabinets; walls; floors; bathroom surfaces, shower curtains; garbage cans and/or recycling bins, and the like.

Article of Manufacture.

The present invention also relates to an article of manufacture comprising a dispensing container containing the deodorizing and sanitizing composition. Said dispensing container can be constructed of any of the conventional material employed in fabricating containers, including, but not limited to: polyethylene; polypropylene; polyacetal; polycarbonate; polyethyleneterephthalate; polyvinyl chloride; polystyrene; blends of polyethylene, vinyl acetate, and rubber elastomer. Other materials can include stainless steel and glass. A preferred container is made of clear material, e.g., polyethylene terephthalate.

Also preferred is an article of manufacture wherein the dispensing container is a spray dispenser. Said spray dispenser is any of the manually activated means for producing a spray of liquid droplets as is known in . A preferred spray container is made of clear material, e.g., polyethylene terephthalate.

Examples

The skin sanitizing and/or deodorizing compositions in the following illustrate specific embodiments of the skin sanitizing and/or deodorizing compositions of the present invention, but are not intended to be limiting thereof. Other modifications can be undertaken by the skilled artisan without departing from the spirit and scope of this invention.

All exemplified compositions can be prepared by conventional formulation and mixing techniques. Component amounts are listed as weight percents and exclude minor materials such as diluents, filler, and so forth. The listed formulations, therefore, comprise the listed components and any minor materials associated with such components.

Example I.

The following are examples of spray sanitizing and deodorizing products (utilizing conventional pump applicator systems) incorporating the compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each

column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example Ia	Example Ib
Ingredient	Amount (weight percent)	Amount (weight percent)
Ethanol ¹	40	55
Water	54.8	44
Isopropanol (99%)	3	--
Hydroxypropyl beta-Cyclodextrin	1	1
Zinc Chloride	1	--
Benzalkonium Chloride	0.2	--

5

Example II

The following are example of spray sanitizing and deodorizing products (utilizing conventional pump applicator systems) incorporating the compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

10

	Example IIa	Example IIb
Ingredient	Amount (weight percent)	Amount (weight percent)
Ethanol ¹	55	55
Water	40.8	41
Isopropanol (99%)	3	3
Hydroxypropyl beta-Cyclodextrin	1	--
Benzalkonium Chloride	0.2	--
EPC-K ²	--	1

Example III.

The following are examples of spray sanitizing and deodorizing products (utilizing conventional pump applicator systems) incorporating the compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example IIIa	Example IIIb
Ingredient	Amount (weight percent)	Amount (weight percent)
Ethanol ¹	55	55
Water	43.8	40
Isopropanol (99%)	--	3
Hydroxypropyl beta-Cyclodextrin	0.5	--
alpha-Cyclodextrin	0.5	--
Methylated beta-Cyclodextrin	--	1
Benzethonium Chloride	0.2	--
Zinc Chloride	--	1

- 10 The test product was clear and showed improved onion odor control than the control product.

Example IV.

- 15 The following are examples of a spray sanitizing and deodorizing products (utilizing conventional pump applicator systems) incorporating the compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

Ingredient	Example IVa	Example IVb
	Amount (weight percent)	Amount (weight percent)
Ethanol ¹	40	55
Water	55.4	41
Isopropanol (99%)	3	3
Chlorhexidine Gluconate (20% w/v aqueous solution)	1	--
alpha-Cyclodextrin	0.4	0.5
Hydroxypropyl beta- Cyclodextrin	0.2	0.5

Example V.

The following is an example of a spray sanitizing and deodorizing product (utilizing conventional pump applicator systems) incorporating the compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

Ingredient	Amount (weight percent)
Ethanol ¹	55
Water	41.4
Isopropanol (99%)	3
alpha-Cyclodextrin	0.4
beta-Cyclodextrin	0.2

Example VI.

The following are examples of gel sanitizing and deodorizing compositions of the present invention. The compositions are formed by combining and mixing the ingredients

of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example VIa	Example VIb
Ingredient	Amount (weight percent)	Amount (weight percent)
Ethanol ¹	40	55
Water	55.85	41.04
Isopropanol	3	3
Glycerin	0.01	0.01
Propylene Glycol	0.02	0.02
alpha-Cyclodextrin	0.4	--
beta-Cyclodextrin	0.2	--
Benzalkonium Chloride	0.2	--
Abscents 2000 ³	--	0.6
Carbopol 980 ⁴	0.22	0.22
Aminomethyl Propanol	0.11	0.11

5

Example VII.

The following are example of a gel sanitizing and deodorizing compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

10

	Example VIIa	Example VIIb
Ingredient	Amount (weight percent)	Amount (weight percent)
Ethanol ¹	40	55
Water	54.99	41.04
Isopropanol (99%)	3	3
Glycerin	0.01	0.01
Propylene Glycol	0.02	0.02

alpha-Cyclodextrin	0.4	0.4
beta-Cyclodextrin	0.2	0.2
Chlorhexidine Gluconate (20% w/v aqueous solution)	0.5	--
Carbopol 980 ⁴	0.22	0.22
Perfume	0.05	--
Aminomethyl Propanol	0.05	0.11

Example VIII

The following is an example of a gel sanitizing and deodorizing composition of the present invention. The composition is formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

Ingredient	Amount (weight percent)
Ethanol ¹	55
Water	40.99
Isopropanol (99%)	3
Glycerin	0.01
Propylene Glycol	0.02
EPC-K ²	0.6
Carbopol 980 ⁴	0.22
Aminomethyl Propanol	0.11
Perfume	0.05

Example IX.

The following is an example of a gel sanitizing and deodorizing composition of the present invention. The composition is formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example IXa	Example IXb
Ingredient	Amount (Wt. %)	Amount (Wt. %)
Ethanol ¹	55	55
Water	40.89	--
Isopropanol (99%)	3	3
Glycerin	0.01	0.01
Propylene Glycol	0.02	0.02
Dimethicone Copolyol ⁵	0.05	0.05
alpha-cyclodextrin	0.4	0.6
beta-cyclodextrin	0.2	--
Carbopol Ultrez 10 ⁴	0.22	0.17
Aminomethyl Propanol	0.11	0.08
Perfume	0.10	0.10

Example X.

The following are examples of gel deodorizing compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example Xa	Example Xb	Example Xc
Ingredient	Amount (Wt.%)	Amount (Wt.%)	Amount (Wt.%)
beta-Cyclodextrin	1	--	--
Hydroxypropyl beta-Cyclodextrin	--	0.5	--
Methylated beta-Cyclodextrin	--	--	0.6
alpha-Cyclodextrin	--	0.5	0.4
Carbopol 980 ⁴	0.2	0.2	0.2

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Propylene Glycol	0.1	0.03	0.6
Perfume	0.04	0.08	0.05
Kathon CG	3 ppm	3 ppm	3 ppm
Water	Balance	Balance	Balance

Example XI.

The following are examples of gel deodorizing compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example XIa	Example XIb	Example XIc
Ingredient	Amount (Wt.%)	Amount (Wt.%)	Amount (Wt.%)
beta-Cyclodextrin	0.5	--	--
Hydroxypropyl beta-Cyclodextrin	--	1	--
Methylated beta-Cyclodextrin	--	--	0.5
alpha-Cyclodextrin	0.5	--	0.5
Zinc Chloride	--	1	0.5
Benzalkonium Chloride ⁶	0.03	--	--
Dioctyldimethyl ammonium chloride ⁷	--	--	0.04
Carbopol 980 ⁴	0.2	0.2	0.2
Propylene Glycol	0.1	0.03	0.6
Perfume	0.05	0.05	0.05
Water	Balance	Balance	Balance

Example XII.

The following are examples of gel deodorizing compositions of the present invention. The compositions are formed by combining and mixing the ingredients of each

column using conventional technology and then applying an appropriate amount of the composition to the skin.

	Example XIIa	Example XIIb	Example XIIc
Ingredient	Amount (Wt.%)	Amount (Wt.%)	Amount (Wt.%)
beta-Cyclodextrin	0.2	--	--
Hydroxypropyl beta-Cyclodextrin	--	0.4	--
Methylated beta-Cyclodextrin	--	--	1
alpha-Cyclodextrin	0.4	0.6	--
Zinc Chloride	--	--	0.5
Chlorhexidine chloride	0.02	0.01	--
Didecyldimethyl ammonium chloride ⁸	--	--	0.04
Carbopol 980 ⁴	0.2	0.2	0.2
Polyalkyleneoxide	0.1	--	0.1
Polysiloxane ⁹			
Propylene Glycol	0.1	0.03	0.6
Perfume	0.04	0.08	0.1
Water	Balance	Balance	Balance

¹ 200 proof

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² DL - α - tocopheryl-L-ascorbic acid 2-0 phosphate diester or L-ascorbic acid 2-[3,4-dihydro-2,5,7,8-tetramethyl-2-(4,8,12-trimethyltridecyl)-2H-1-benzopyran-6-yl hydrogen phosphate] potassium salt available from Senju Pharmaceutical Co., Ltd. Osaka, Japan.

³ Organophilic molecular sieve from UOP.

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⁴ Crosslinked polyacrylic acid available from B.F. Goodrich (the Carbopol thickening/gelling agents are processed before incorporation into the

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exemplified formulations with NaOH/KOH to provide compatible pH (pH from about 5 to about 9, preferably about 6 to about 8).

⁵ Dow Corning Resin Modifier Q2-5220

⁶ Barquat 4250 available from Lonza, Inc. (Fair Lawn, N. J.)

5 ⁷ Bardac 2050 available from Lonza, Inc. (Fair Lawn, N. J.)

⁸ Bardac 22 available from Lonza, Inc. (Fair Lawn, N. J.)

⁹ Silwet L-7600

WHAT IS CLAIMED IS:

1. A skin sanitizing and deodorizing composition, comprising:
 - a.) an effective amount of odor controlling agent to provide odor control benefit;
 - b.) an effective amount of sanitizing agent to kill or reduce the growth of microorganisms, said sanitizing agent comprising from 40% to 99% by weight of the composition of alcohol antiseptic;
 - c.) optionally, from 0 to 10% of thickener;
 - d.) optionally, from 0 to 10% of emollient;
 - e.) optionally, from 0 to 1% of perfume; and
 - g.) water.
2. A skin sanitizing and deodorizing composition according to Claim 1, wherein said water-soluble, uncomplexed cyclodextrin is selected from the group consisting of alpha-cyclodextrin, methylated alpha-cyclodextrin, beta-cyclodextrin, methylated beta-cyclodextrin, hydroxyethyl alpha-cyclodextrin, hydroxyethyl beta-cyclodextrin, hydroxypropyl alpha-cyclodextrin, hydroxypropyl beta-cyclodextrin, beta-cyclodextrin glycerol ether, and mixtures thereof.
3. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, wherein the alcohol antiseptic is ethanol.
4. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, further containing a metallic salt wherein said metallic salt is zinc chloride and wherein said metallic salt is present at a level of from 0.2% to 5%, by weight of the composition.
5. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, wherein the perfume is present at a level of from 0.005% to 0.5% and the odor controlling agent to perfume ratio is greater than 40:1.

6. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, wherein said perfume is present at a level of from 0.001% to 0.5% by weight of the composition, and contains at least 50% by weight of the perfume composition of perfume ingredients having a ClogP of less than 3.5.
7. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, wherein said perfume additionally comprises of up to 10% by weight of the perfume composition of perfume ingredients selected from the group consisting of ambrox, bacdanol, benzyl salicylate, butyl anthranilate, cetalex, damascenone, alpha-damascone, gamma-dodecalactone, ebanol, herbavert, cis-3-hexenyl salicylate, alpha-ionone, beta-ionone, alpha-isomethylionone, lilyal, methyl nonyl ketone, gamma-undecalactone, undecylenic aldehyde, and mixtures thereof.
8. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, wherein said thickener is selected from the group consisting of polyacrylic acid, crosslinked polyacrylic acid and mixtures thereof.
9. A skin sanitizing and deodorizing composition according to any one of the preceding Claims, further comprising an emollient.
10. A skin sanitizing and deodorizing composition according to any one of the preceding Claims further comprising from 0.01% to 3% by weight of the composition of low molecular weight polyol.
11. A skin sanitizing and deodorizing composition, comprising:
 - a) an effective amount of a water-soluble, uncomplexed cyclodextrin; water-soluble, uncomplexed cyclodextrin derivatives; or mixtures thereof. to provide odor control benefit;
 - b) an effective amount of a crystal-preventing or inhibiting agent to prevent crystallization of the cyclodextrin;

- c) an effective amount of sanitizing agent to kill or reduce the growth of microorganisms, said sanitizing agent comprising from 40% to 99% by weight of the composition of alcohol antiseptic;
 - d) optionally, from 0 to 10% of thickener;
 - e) optionally, from 0 to 10% of emollient;
 - f) optionally, from 0 to 1% of perfume; and
 - g) water.
12. An article of manufacture comprising the composition of any one of the preceding Claims in a dispensing container.
13. A skin sanitizing and deodorizing wipe, comprising:
- a.) one or more layers of water-insoluble substrate; and
 - b.) a safe and effective amount of skin sanitizing and deodorizing composition, comprising
 - i.) an effective amount of odor controlling agent to provide odor control benefit;
 - ii.) from 40% to 99% of alcohol antiseptic;
 - iii.) optionally, from 0 to 1% of perfume;
 - iv.) optionally, from 0 to 10% of thickener;
 - v.) optionally, from 0 to 10% of emollient; and
 - vi) water.

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 99/27688

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A61K7/32 A61K7/36 A61K7/38

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

International Application No

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
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